Autonics

Full Metal Long Sensing Distance Proximity Sensor PRFD SERIES

INSTRUCTION MANUAL



Thank you for choosing our Autonics product. Please read the following safety considerations before use.

Safety Considerations

XPlease observe all safety considerations for safe and proper product operation to avoid hazards.

* A symbol represents caution due to special circumstances in which hazards may occur.

**Awarning Failure to follow these instructions may result in serious injury or death.

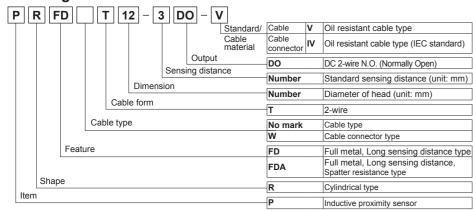
**Caution Failure to follow these instructions may result in personal injury or product damage.

- 1. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combust equipment, crime/disaster prevention devices, etc.) Failure to follow this instruction may result in personal injury, fire or economic loss.
- 2. Do not use the unit in the place where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present.
- Failure to follow this instruction may result in explosion or fire.
- 3. Do not disassemble or modify the unit.
- Failure to follow this instruction may result in fire
- 4. Do not connect, repair, or inspect the unit while connected to a power source.
- Failure to follow this instruction may result in fire.
- 5. Check 'Connections' before wiring. Failure to follow this instruction may result in fire

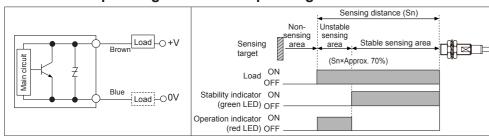
⚠ Caution

- 1. Use the unit within the rated specifications.
- Failure to follow this instruction may result in fire or product damage.
- 2. Use dry cloth to clean the unit, and do not use water or organic solvent Failure to follow this instruction may result in fire.
- 3. Do not supply power without load.
- Failure to follow this instruction may result in fire or product damage.

Ordering Information



Control Output Diagram & Load Operating



⊛The above specifications are subject to change and some models may be discontinued without notice. We sure to follow cautions written in the instruction manual and the technical descriptions

Output

Descriptions

Desc (catalog, homepage).

Specifications

Model	Cable type	PRFDT08-2DO-V PRFDAT08-2DO-V	PRFDT12-3DO-V PRFDAT12-3DO-V	PRFDT18-7DO-V PRFDAT18-7DO-V	PRFDT30-12DO-V PRFDAT30-12DO-V		
	Cable connector type	PRFDWT08-2DO-IV PRFDAWT08-2DO-IV	PRFDWT12-3DO-IV PRFDAWT12-3DO-IV	PRFDWT18-7DO-IV PRFDAWT18-7DO-IV	PRFDWT30-12DO-IV PRFDAWT30-12DO-IV		
Diamete	er of the sensing side	8mm	12mm	18mm	30mm		
Sensing distance ^{×1}		2mm	3mm	7mm	12mm		
Installation		Shield (flush)					
Hysteresis		Max. 15% of sensing distance					
Standard sensing target		12×12×1mm (iron)	12×12×1mm (iron)	30×30×1mm (iron)	54×54×1mm (iron)		
Setting distance		0 to 1.4mm	0 to 2.1mm	0 to 4.9mm	0 to 8.4mm		
Power supply		12-24VDC==					
(operating voltage)		(10-30VDC=)					
Leakage current		Max. 0.8mA					
Respor	nse frequency ^{×2}	150Hz	80Hz	80Hz	50Hz		
Residual voltage		Max. 3.5V					
Affection by temperature		Max. ±20% for sensing distance at ambient temperature 20°C					
Contro	I output	Max. 3 to 100mA					
Insulation resistance		Over 50MΩ (at 500VDC megger)					
Dielect	ric strength	1.000VAC 50/60Hz for 1 min					
Vibratio		1.5mm amplitude at frequency 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours					
Shock		500m/s² (approx. 50G) in each X, Y, Z direction for 10 times 1,000m/s² (approx. 100G) in each X, Y, Z direction for 10 times					
Indicator		Stability indicator: green LED, Operation indicator: red LED					
		-25 to 70°C, storage: -25 to 70°C					
ment							
Protect	tion circuit	Surge protection circuit, output short over current protection circuit					
Protection		IP67 (IEC standard)					
Cable	Cable type ^{*3}	Ø4mm, 2-wire, 2m ^{x4} (AWG22, core diameter: 0.08mm, no. of cores: 60, insulator diameter: Ø1.25mm)	Ø5mm, 2-wire, 2m ^{×4} (AWG22, core diameter: 0.08mm, no. of cores: 60, insulator diameter: Ø1.25mm)				
	Cable connector type	Ø4mm, 2-wire, 300mm, M12 connector (AWG22, core diameter: 0.08mm, no. of cores: 60, insulator diameter: Ø1.25mm)	Ø5mm, 2-wire, 300mm, M12 connector (AWG22, core diameter: Ø1.25mm)				
Material		Case/Nut: stainless steel 303 (SUS303, PTFE coated ^{x5}), washer: stainless steel 304 (SUS304), sensing side: stainless steel 303 (SUS303, PTFE coated ^{x5} , thickness of PRFD(A)_T08: 0.2mm, PRFD(A)_T12/18: 0.4mm, PRFD(A)_T30: 0.5mm), oil resistant cable (gray): oil resistant polyvinyl chloride (PV					
Approval		C€ Approx. 80g (approx. 55g) Approx. 110g (approx. 83g) Approx. 132g (approx. 97g) Approx. 225g (approx. 170g)					
Weiaht	×6	Approx. 80g (approx. 55g)	Approx. 110g (approx. 83	 a) Approx. 132a (approx. 97) 	(a) Approx. 225g (approx. 17		

- X1: Use accessories (nut, washer) made of SUS. Or, sensing distance cannot be guaranteed.
- x2: The response frequency is the average value. The standard sensing target is used and the width is set as 2 times of the standard sensing target, 1/2 of the sensing distance for the distance.
- **3: Do not pull the Ø4mm cable with a tensile strength of 30N or over and the Ø5mm cable with a tensile strength of 50N or over. It may result in fire due to the broken wire. When extending wire, use AWG22 cable or over within 200m.
- ×5: PTFE coated is only for spatter resistance type model.

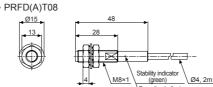
Dimensions

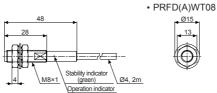
PRFD(A)T12

17

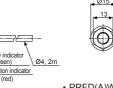
PRFD(A)T18

PRFD(A)T30



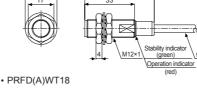


Operation indicator







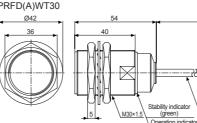




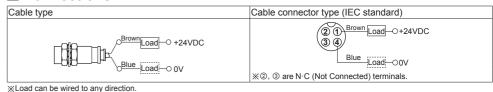


Ø5, 2m

Ø5, 2m

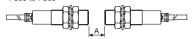


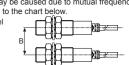
Connections



Mutual-Interference & Influence by Surrounding Metals

When more than 2 proximity sensors are mounted closely, malfunction of sensor may be caused due to mutual frequency interference. Therefore, be sure to set a minimum distance between the two sensors by referring to the chart b · Face to Face Parallel

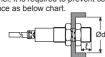


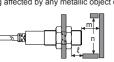


○Influence by surrounding metals

When sensors are mounted on metallic panel, it is required to prevent sensors from being affected by any metallic object except target Therefore, be sure to set a minimum distance as below chart

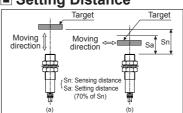






Item Mc	PRFD(A) T08-2DO-	PRF D(A)□T12-3DO-□	PRFD(A)□T18-7DO-□	PRFD(A)□T30-12DO-□
A	35	40	65	110
В	35	35	60	100
Ł	0	0	0	0
Ød	8	12	18	30
m	8	12	28	48
n	30	40	60	100

Setting Distance



- ·Sensing distance can be changed by the shape, size or material of the target. Therefore please check the sensing distance like (a), then pass the target within range of setting distance (Sa) of (b).
- •In case of PRFD Series, when the sensing target is placed over approx, 70% of sensing distance (Sn), the operation indicator (red LED) turns ON. When the target is placed within approx. 70% of sensing distance (Sn), the stability indicator (green LED) turns ON. Use the sensor at the position where the stability indicator turns ON
- Setting distance (Sa): Sensing distance×70%
 - E.g.)PRFDAT12-3DO-V
 - Setting distance (Sa)=3mm×0.7=2.1mm

■ Effect of Aluminum Scraps

When aluminum scraps are attached or stacked at sensing side, the proximity sensor does not detect and sensing signal is OFF. However, the below cases may occur to sensing signal. In this case, remove the scraps. (2) When aluminum scraps are attached on the sensing side

(1) When the size of aluminum scraps (d) is bigger than 2/3 of the sensing side size (D)



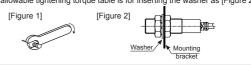
External pressure



Installation and Tightening Torque

PRFD(A)□T30 28

When tightening the nut, use the provided washer as [Figure 1]. The allowable tightening torque table is for inserting the washer as [Figure 2].



[Allowable tightening torque] PRED(A) TOS-2DO 3.5N-m PRFD(A)_T12-3DO-25N-m PRFD(A) T30-12DO-

Cautions during Use

- 1 Follow instructions in 'Cautions during Use'
- Otherwise, it may cause unexpected accidents.
- 12-24VDC power supply should be insulated and limited voltage/current or Class 2, SELV power supply device.Use the product, after 0.5 sec of supplying power.
- . Wire as short as possible and keep away from high voltage lines or power lines, to prevent surge and inductive noise.
- Do not use near the equipment which generates strong magnetic force or high frequency noise (transceiver, etc.). In case installing the product near the equipment which generates strong surge (motor, welding machine, etc.), use diode or varistor
- to remove surge.

 5. Do NOT connect the sensors more than three in parallel
- 6. If the surface of the product is rubbed with a hard object, PTFE coating can be worn out.
 7. This unit may be used in the following environments.
- ①Indoors (in the environment condition rated in 'Specifications')
- ③Pollution degree 2

②Altitude max. 2,000m

Major Products

- Photoelectric Sensors Temperature Controllers ■ Fiber Optic Sensors ■ Temperature/Humidity Transducer
- Door Sensors SSRs/Power Controllers
- Door Side Sensors Counters ■ Proximity Sensors
- Panel Meters ■ Pressure Sensors
 ■ Tachometers/Pulse (Rate) Meters
- Rotary Encoders ■ Display Units ■ Connector/Sockets ■ Sensor Controller
- Switching Mode Power Supplies ■ Control Switches/Lamps/Buzzers
- I/O Terminal Blocks & Cables ■ Stepper Motors/Drivers/Motion Controllers
- Graphic/Logic Panels

Laser Welding/Cutting System

■ Field Network Devices

Autonics Corporation

18, Bansong-ro 513beon-gil, Haeundae-gu, Busan, South Korea, 48002 ■ Laser Marking System (Fiber, Co₂, Nd: YAG) TFI: 82-51-519-3232

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